

Built for a lifetime."

# Electronic Demand Condensate Drain Traps

# **Eco-Drain Series**



### **Series Features:**

- Capacitance sensor activates the solenoid only when liquid is present
- Only clean compressed air is used to control the valve
- Large discharge prevents emulsification
- Automatically attempts to clear discharge line blockages
- LED indicators for power on, valve operation, and blockage alarm (except Eco-Drain 30 model)
- Function test button
- 6 foot power cord with 3-prong plug
- Dry contacts for central alarm signaling are standard on most models
- 30, 31, and 32 models have quick change maintenance modules

### **Remove Condensate**

Condensate is a natural by-product of compressed air. Mostly water, it also contains oils, dirt, and other material. If left in your air system, it will contaminate products and cause equipment malfunction. Kaeser Eco-Drains automatically remove condensate from aftercoolers, filters, dryers, tanks, and air lines. Unlike manual valves and timed solenoids, Eco-Drains ensure that condensate does not build up in your system. They sense when liquid is present and automatically

discharge it, but they only open when condensate is present, saving costly compressed air.

### Accurate Electronic Control

A capacitance sensor monitors condensate levels in the drain and activates the Eco-Drain's solenoid, eliminating compressed air losses. Eco-Drains feature LEDs that indicate power, valve and alarm status, as well as a test button to manually check drain operation. Dry contacts enable remote monitoring and alarm functions.

# **Reliable Components**

Eco-Drains' rugged cast aluminum housing and superior diaphragm valve technology ensure many years of reliable service. Other drain types put valves in direct contact with contaminated condensate, which clogs control lines and disrupts solenoid movement. In Eco-Drains, a patented pilot air control design separates the working components from the condensate chamber, providing worry free operation and high reliability.

# **Technical Specifications**

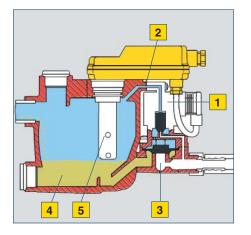
Model		Maximum Capacity (cfm)			Pressure	Temp.	Inlet Connection	Condensate	Weight
		Compressor	Dryer	Filter*	min/max (psig)	min/max (°F)	<b>Size NPT</b> (in.)	<b>Discharge Size</b> (in.)	(lb.)
Eco-Dra	ain 30	100	200	1000	12/230	34/140	1/2	3/8	1.8
Eco-Dra	ain 31	225	450	2250					2.2
Eco-Dra	ain 32	500	1000	5000					3.6
Eco-Dra	ain 13	1200	2400	12,000				1/2	4.4
Eco-Dra	ain 14	3500	7000	35,000			3/4		6.4

Electrical supply: 115V / 1 Ph / 60 Hz \* downstream of the dryer Specifications are subject to change without notice.

#### **Eco-Drain Locations** COALESCING PARTICULATE MOISTURE **FILTER FILTER** SEPARATOR KAESER ECO-DRAIN **ECO-DRAIN** COMPRESSOR DRYER **ECO-DRAIN** Kaeser dryers come equipped

# **Operation**

A solenoid valve (1) allows clean compressed air (2) to pass and force the diaphragm valve (3) to the closed position. When the collection chamber (4) fills with condensate to a maximum level, the capacitance sensor (5) signals to energize the solenoid valve, which allows the air above the diaphragm to vent. Condensate is released from the collection chamber and the diaphragm valve closes before air is lost.



with an Eco-Drain drain trap

# **Easy Maintenance**

Maintenance for Eco-Drains is quick and

simple. Just replace the snap-in service module and discard the old one. Maintenance for Eco-Drains 13 and 14 consists of replacing wear items. All replaceable items are contained in a simple kit for each drain model.



Eco-Drain 30, 31, and 32

# www.kaeser.com

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