

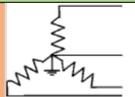
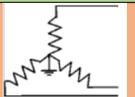


Installation Data Sheet
 Series: 1:1 Direct Drive ASD.4 SFC
 Document No: TI-DATA-2019-SFC 18T 22T 30ST 30T
 Version: 2.7
 Revision Date: 04/17/2023

Model	SFC 18T		SFC 22T		SFC 30ST				SFC 30T						
	110	125	110	125	110	125	145	175	190	110	125	145	175	190	217
I. COOLING DATA															
Cooling System Available [Std., Opt.]	A/C		A/C		A/C				A/C						
Standard Ambient Temp. Range [°F]	40 - 115		40 - 115		40 - 115				40 - 115						
VENTILATION OF COMPRESSOR ROOM															
Air Inlet Opening [sq. ft. free area] (A/C) Z	7.5		8.6		9.7				10.8						
Solution A (forced ventilation with exhaust fan) as shown in service manual															
Cooling Fan Capacity [CFM] (A/C)	5886		6,474		7,652				8,829						
Solution B (exhaust air used for space heating) as shown in service manual															
Internal Cooling Fan Capacity [CFM] (A/C)	Compressor	Dryer	Compressor	Dryer	Compressor	Dryer	Compressor	Dryer	Compressor	Dryer	Compressor	Dryer	Compressor	Dryer	
	2649	1118	2,649	1,118	2,649	1,118	2,649	1,118	3,120	1,118	3,120	1,118	3,120	1,118	
Max. Additional Pressure Drop for Ducts [inch Water Column] (A/C)	0.24		0.24		0.24				0.16						
Exhaust Air Opening Reference Dimensions (L x W) [in]	23 x 23		23 x 23		23 x 23				23 x 23						
<p>Model shown for reference only Actual Duct size may vary with installation</p>															
AIR COOLED DATA															
Internal Cooling Fan Capacity for duct (without dryer) [CFM]	2649		2,649		2,649				3,120						
Approach Temp. [°F]	10.8		10.8		12.6		10.8		16.2		12.6				
Typical Heat Rejected (Compressor without dryer) [BTU / HR]	81,000		95,000		106,500				128,000						
II. ELECTRICAL DATA <i>Electrical data may vary in accordance with motor manufacturer's specifications. Motors are EISA compliant.</i>															
DRIVE MOTOR															
Motor HP	25		30		40				40						
Insulation Class	F		F		F				F						
Standard Voltage	460V/3ph/60Hz		460V/3ph/60Hz		460V/3ph/60Hz				460V/3ph/60Hz						
Type	SynRM(IES2)		SynRM(IES2)		SynRM(IES2)				SynRM(IES2)						
FAN MOTOR (A/C)															
Insulation Class	F		F		F				F						
Fan Motor [HP], oilcooler aircooler	0.75		0.75		0.75				0.75						
Full Load Amps [FLA] @ 460V/3ph/60Hz	1.5		1.5		1.5				1.5						
Full Load Amps [FLA] @ 575V/3ph/60Hz	CF		CF		CF				CF						



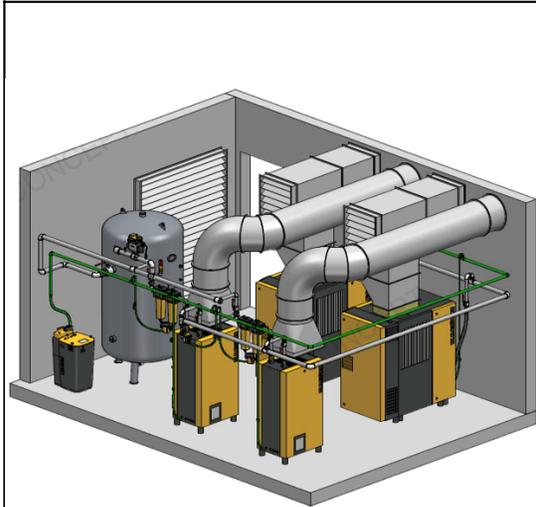
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TOTAL PACKAGE DATA (A/C)															
Do NOT operate package on any unsymmetrical power supply. Also do NOT operate package on power supplies like, for example, a three-phase (open) delta or three-phase star with non-grounded neutral. The machine requires a symmetrical three-phase power supply transformer with a WYE configuration output as shown on the right. In a symmetrical three-phase supply the phase angles and voltages are all the same. Other power supplies are not suitable.															
 three-phase star (wye); 4-wire; grounded neutral  three-phase star (wye); 3-wire; grounded neutral															
Continuous Duty [Hours per day]	24		24		24				24						
Control Cabinet Class (NEMA)	12		12		12				12						
Short Circuit Current Rating (SCCR) [kA] @ 460V/3ph/60Hz	50		50		50				50						
Short Circuit Current Rating (SCCR) [kA] @ 575V/3ph/60Hz	CF		CF		CF				CF						
Package Full Load Amps @ 460V/3ph/60Hz [FLA]	46		53		57				67						
Package Full Load Amps @ 575V/3ph/60Hz [FLA]	CF		44		CF				52						
Recommended Disconnect Fuse Size [Amps] @ 460V/3ph/60Hz	*Time delay (dual element) fuse: Class J ≤ 600A (e.g. AJT) / Class L > 600A (e.g. A4BQ). Based on 2020 NEC 240.6, 430.52, and Tables 430.52, 430.248, and 430.250		60		70		80		100						
Recommended Disconnect Fuse Size [Amps] @ 575V/3ph/60Hz	CF		60		CF		CF		70						
Recommended Disconnect Wire Size [AWG/kcmil] @ 460V/3ph/60Hz	The following multi-strand copper core wires are given according to 2020 NEC 310.14, 310.15, 310.16 and table 310.16 adjusted for 40°C ambient temperature. If other local conditions prevail, for example high temperature, the cross section should be checked and adjusted according to 2020 NEC 110.14(C), 220.3, 310.14, 310.15, 310.16, 430.6, 430.22, 430.24, 670.4(A) and other local codes.		4 AWG per phase and ground		4 AWG per phase and ground		4 AWG per phase and ground		3 AWG per phase and ground						
Recommended Disconnect Wire Size [AWG/kcmil] @ 575V/3ph/60Hz	CF		6 AWG per phase and ground		CF		CF		4 AWG per phase and ground						
III. INSTALLATION and MAINTENANCE DATA															
A/C with Super Soundproofing [dB(A)]	SOUND PRESSURE LEVEL [Measured in dB(A) according to ISO 2151 using ISO 9614-2]		68		69		69		70						
A/C Air Discharge [inches NPT]	1 1/4		1 1/4		1 1/4				1 1/4						
Power Input Conduit Opening(s) [inches]	2 1/4		2 1/4		2 1/4				2 1/4						
Condensate Drain Connection [NPT]	1/4		1/4		1/4				1/4						
Width [inches]	72 7/8		72 7/8		72 7/8				72 7/8						
Depth [inches]	35 3/8		35 3/8		35 3/8				35 3/8						
Height [inches]	60 1/4		60 1/4		60 1/4				60 1/4						
Floor Space [sq. ft.]	18		18		18				18						
Weight (A/C) [lb]	Weight may vary based on airend selected.		1753		1,775		1,878		1,962						
COMPRESSOR FLUID DATA															
Fluid Capacity (A/C) [gal]					4.2										
Flow Rate [gal/min]					7.9										
Typical Oil Consumption [fl. Oz./100 h]	3.49		4.04		4.58				5.38						
Standard Fluid Type					Sigma S-460										
MAINTENANCE PARTS															
Air Inlet Filter					6.4143.0										
Filter Mat (optional)					6.1943.00050 (2x)										
Filter Mat for Control Cabinet					7.4519.00040 (3x)										
Fluid Filter					6.4778.0										
Fluid Separator Kit					6.3669.0										
Maintenance Kit for Optional 5-year warranty					ANAKASD4SFCS										
Maintenance Kit for Optional 5-year warranty, with food-grade lubricant					ANAKASD4SFCE										
DRYER DATA - FOR T MODELS															
Dryer Model	ABT 60		ABT 60		ABT 60				ABT 60						
Maximum Inlet Air Pressure (Compressed Air at Inlet to Dryer) [psig]	232		232		232				232						
Nominal Pressure Drop at Rated Flow [psid]	2.9		2.9		2.9				2.9						
Rated Dewpoint [°F] at Standard Conditions	Reference conditions: 14.5 psia, 30% relative humidity and 68°F inlet air temperature.		38		38		38		38						
REFRIGERATION SYSTEM DATA - FOR T MODELS															
Compressor Type					TRK5512V-XG										
BTU/Refrigeration ASHRAE					9,980										
Outlet Air Temperature (Nominal at Rated Conditions) [°F]	Reference conditions: 14.5 psia, 30% relative humidity and 68°F inlet air temperature.				71										
Refrigerant Type					R-513A										
GWP (Global Warming Potential)					631										
CO2 equivalent [t]					0.47										
Refrigerant Charge [lb]					1.65										
Air Flow Across Condenser [CFM]					1,118										

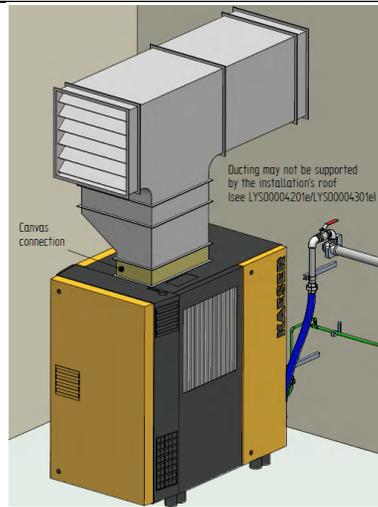
Model	SFC 18T		SFC 22T		SFC 30ST				SFC 30T						
Rated Pressure [psig]	110	125	110	125	110	125	145	175	190	110	125	145	175	190	217

SAMPLE SKETCHES

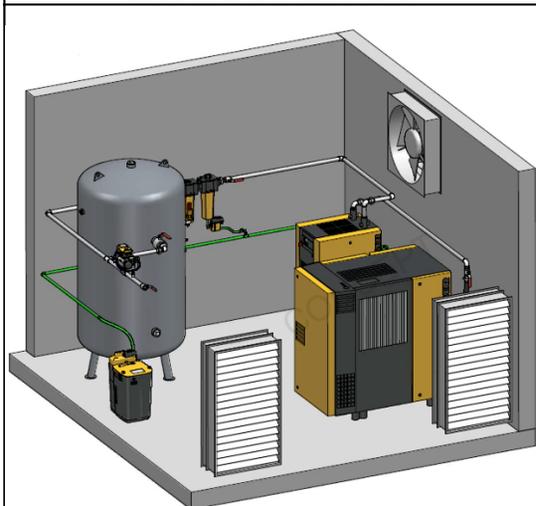
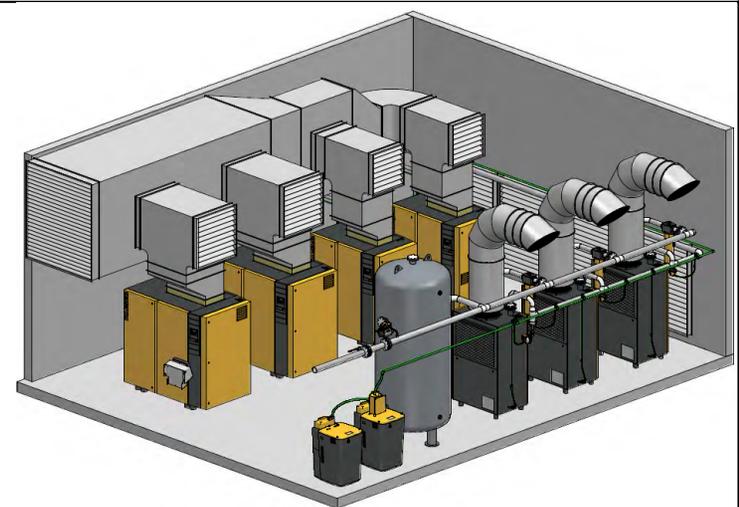
Sample Installation Planning
Examples of room ventilation and ductwork
 Please note the upsizing required for compressor exhaust ducts



2x ASD 40 / 2x TD 67 / 2x F83 KE/KA



Duct / pipe connection ASD



ASD 40 / TD 67 / F83KE/KA

Example designs only, not for construction purposes.